



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3574-2

Job Sheet 168521



Part No: D3574-2

Job Qty: 2 ea

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/16/17

Job Tracking No:

Due Date: 11/20/17

Created By: Linda Lacelle

Type: SOLD

Description:

Customer: Heliquest Aviation Inc (CHQWE01)

#37, 27018 Sh 633, Rural Route # 1 Sturgeon County, AB, T8T 0E3 Canada ph:(780) 458-3005 fx:(780) 458-3336.

Note: DWG REV B IPP Rev :A New Issue 07-01-22 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/18/17	11/18/17	0.00	0.00	Start Up Waterjet		
100	Waterjet	2 pcs	11/18/17	11/18/17	0.72	0.86	Waterjet1		
110	QC	2 pcs	11/18/17	11/18/17	0.00	0.00	QC2		
120	QC	2 pcs	11/18/17	11/18/17	0.00	0.00	QC8		
130	Small Fab	2 pcs	11/20/17	11/20/17	0.00	0.43	Small Fab		
140	QC	2 pcs	11/20/17	11/20/17	0.00	0.00	QC5		
150	Packaging	2 pcs	11/20/17	11/20/17	0.00	0.00	Packaging3		
160	QC21-SA	2 Ea	11/20/17	11/20/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MLEXS.125-F60029-04	43	5,671	0	0

Part Specifications

Specifications could not be found.

Plex 11/16/17 7:28 AM dart.lacelle.linda

DART
AEROSPACE
S013547



Cabin Floor Protector

PART NO: D3574-2

Revision:

Operation:

Change No:

Start up Operation

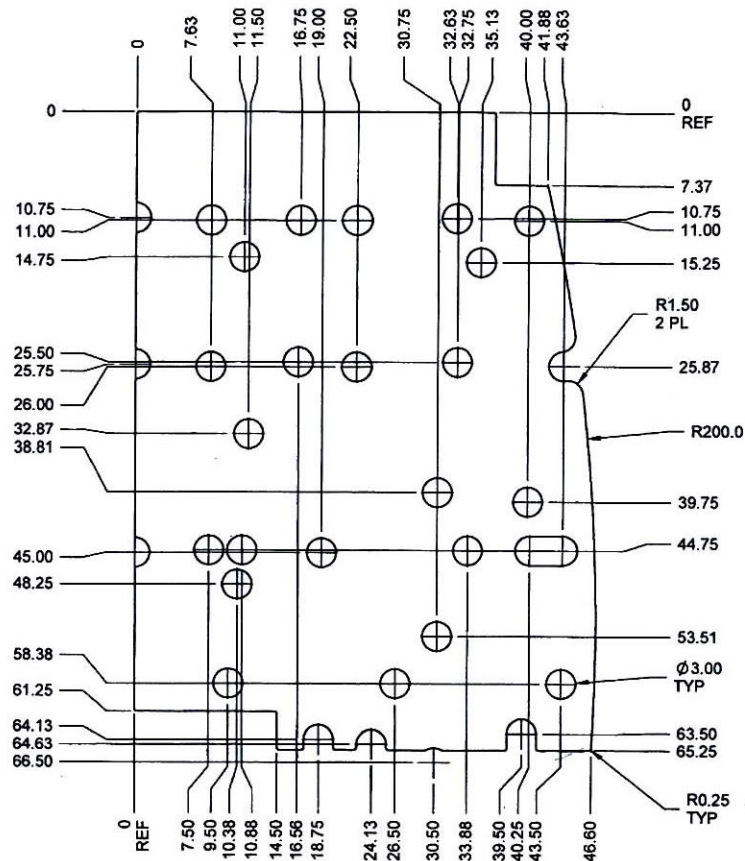
Mfg Date: 11/24/17

Job No: 168521

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



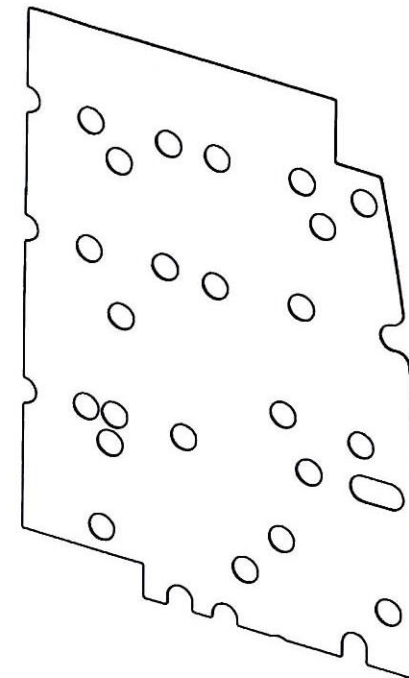
D3574-2 CABIN FLOOR PROTECTOR

NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP, (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3574-2" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 7) WEIGHT: 14.30 lbs
- 8) CHECK PER TEMPLATE DT8961

SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 168521

DAS
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9-89
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RELEASED
09/04/01

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3574	REV. B
MFG. APPR.		SHEET 2 OF 6	
APPROVED		TITLE	SCALE
DE APPR.		CABIN FLOOR PROTECTOR	
DATE	09.03.25	NTS	
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DART AEROSPACE LTD		Work Order: 168521
Description: Cabin Floor Protector		Part Number: D3574-2
Inspection Dwg: D3574	Rev: B	Page 1 of 2

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	Ø 3.01	1			
7.37	+/-0.030	7.38	1			
10.75	+/-0.030	10.76	1			
11.00	+/-0.030	11.00	1			
15.25	+/-0.030	15.26	1			
25.87	+/-0.030	25.88	1			
39.75	+/-0.030	39.76	1			
44.75	+/-0.030	44.76	1			
53.51	+/-0.030	53.51	1			
63.50	+/-0.030	63.50	1			
65.25	+/-0.030	65.25	1			
10.75	+/-0.030	10.76	1			
11.00	+/-0.030	11.00	1			
14.75	+/-0.030	14.76	1			
25.50	+/-0.030	25.50	1			
25.75	+/-0.030	25.76	1			
26.00	+/-0.030	26.00	1			
32.87	+/-0.030	32.88	1			
38.81	+/-0.030	38.81	1			
45.00	+/-0.030	45.00	1			
48.25	+/-0.030	48.25	1			
58.38	+/-0.030	58.39	1			
61.25	+/-0.030	61.26	1			
64.13	+/-0.030	64.14	1			
64.63	+/-0.030	64.63	1			
66.50	+/-0.030	66.51	1			
7.50	+/-0.030	7.50	1			
9.50	+/-0.030	9.50	1			
10.38	+/-0.030	10.39	1			
10.88	+/-0.030	10.89	1			
14.50	+/-0.030	14.50	1			
16.56	+/-0.030	16.57	1			
18.75	+/-0.030	18.76	1			
24.13	+/-0.030	24.14	1			

DART AEROSPACE LTD		Work Order:	
Description: Cabin Floor Protector		Part Number:	D3574-2
Inspection Dwg: D3574 Rev: B		Page 2 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**

 ☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
26.50	+/-0.030	26.50			VDC-02 TapR	
30.50	+/-0.030	30.50				
33.88	+/-0.030	33.89				
39.50	+/-0.030	39.50				
40.25	+/-0.030	40.26				
43.50	+/-0.030	43.51				
46.60	+/-0.030	46.60				
7.63	+/-0.030	7.64				
11.00	+/-0.030	11.00				
11.50	+/-0.030	11.50				
16.75	+/-0.030	16.75				
19.00	+/-0.030	19.00				
22.50	+/-0.030	22.50				
30.75	+/-0.030	30.76				
32.63	+/-0.030	32.64				
32.75	+/-0.030	32.76				
35.13	+/-0.030	35.14				
36.50	+/-0.030	36.50				
40.00	+/-0.030	40.00				
41.88	+/-0.030	41.89				
43.63	+/-0.030	43.64				
0.125	+/-0.010	0.125				

Measured by: <i>SE</i>	Audited by:	Prototype Approval:	N/A
Date: 17/11/24	Date:	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.02.28	New Issue	KJ/DD	
B	08.07.31	47.75 dimension removed	KJ/DD	
C	09.05.15	Dimensions updated per Dwg Rev B	KJ <i>af</i>	<i>DD</i>



Dart Hawkesbury
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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: MLEXS.125-F60029-04 Revision: GE Plastics Lexan Sheet (Dark Grey)														
100	Receive sf	S013546	168521	0 sf	0	m137737	MAT018		Stock	11/24/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		1		0	0									

Plex 1/8/2018 11:06 AM Dart.Boucher.Sylvie